



2033 - 2063  
 PLAN D'ENSEMBLE  
 UBERSICHTPLAN



# 2033, 2063 SD Parts & Kit List

part no.	description	pkg qty	Dwg#	Minor 2033	Minor 2063	Major 2033	Major 2063
				54285	54485	54288	54487
71188	C-CLIP	2-pack	8	2	2	2	2
83633	O RING, BUNA	1	10	1	1	1	1
79234	O RING, BUNA	1	13	2	2	2	2
79010	O RING, BUNA	4-pack	14	4		4	
79241	O RING, BUNA	4-pack	14		4		4
65059	PAD, FELT	1	26	1		1	
65538	PAD, FELT	1	26		1		1
53443	VALVE, DISCHARGE VITON	3-pack	29	3	3	3	3
54224	CLAPPER	1	33	1	1	1	1
71605	C-CLIP	1	34	1	1	1	1
82122	O RING, BUNA	1	35	1	1	1	1
82108	O RING, BUNA	1	36	1	1	1	1
82129	O RING, BUNA	1	40	1	1	1	1
54196	MEMBRANE, OIL PUMP VITON	1	47	1	1	1	1
82109	O RING, BUNA	1	49	1	2	1	2
54091	COUPLING ELEMENT	1	62	1		1	
54356	COUPLING ELEMENT	1	62		1		1
54128	GASKET, CASE	1	63	1		1	
54427	GASKET, CASE	1	63		1		1
103306	GASKET, SIGHT GLASS	1	64	1	1	1	1
320067	O RING, VITON SIGHT GLASS	1	64	1	1	1	1
54134	VALVE, EXHAUST	1	70	1	1	1	1
76261 C	C-CLIP	1	71	1	1	1	1
76261	PIN, COTTER	1	71	1	1	1	1
87926	O RING, BUNA	1	74	1	1	1	1
84149	O RING, BUNA	1	77	1	1	1	1
79051	O RING, BUNA	1	80	1	1	1	1
82024	O RING, VITON	1	64-1	4	4	4	4
79101	SEAL, SHAFT VITON	4-pack	81,78	4	4	4	4
73456	WASHER, WAVED S.S.M10	25-pack	P	25	25	25	25
73461	WASHER, WAVED S.S.M8	12-pack	Q	24	12	24	12
73460	WASHER, WAVED S.S. M6	10-pack	S	20	20	20	20
54400	VANE, 1ST STAGE Prevail	1	17				2
87941	VANE, 1ST STAGE Prevail	1	17			2	
87942	SPRING, VANE	10-pack	18			10	10
54401	VANE, 2ND STAGE Prevail	1	20				2
87996	VANE, 2ND STAGE Prevail	1	20			2	
87954	SPRING, VALVE	3-pack	28			3	3
65514 P	VANE, OIL PUMP PREVAIL <sup>plus</sup>	1	44				1
54451 P	VANE, OIL PUMP PREVAIL <sup>plus</sup>	1	44			1	
54145	SPRING	1	50			1	1
54149	SPRING	1	54			1	1
105452	SIGHT GLASS PLASTIC	1	64			1	1
76135	SIGHT GLASS THREADED	1	64			1	1
82925	PLUG, FILL	1	65			1	1
82604	PLUG, PLASTIC DRAIN	1	66			1	1
54114	SPRING, GAS BALLAST	1	96			1	1
71338	NUT, see 75024 sold as set	1	J			1	1
75024	SCREW & NUT, ZINC COATED	1	J			1	1
<b>Other Spare Parts Available for These Pumps</b>							
33-63 BS	BUSHING SET BRONZE (4)	1	999			1	1
54425	ROTOR, 1ST STAGE	1	16				1
54124	ROTOR, 1ST STAGE	1	16			1	
54433	ROTOR, 2ND STAGE	1	19				1
54183	ROTOR, 2ND STAGE	1	19			1	