

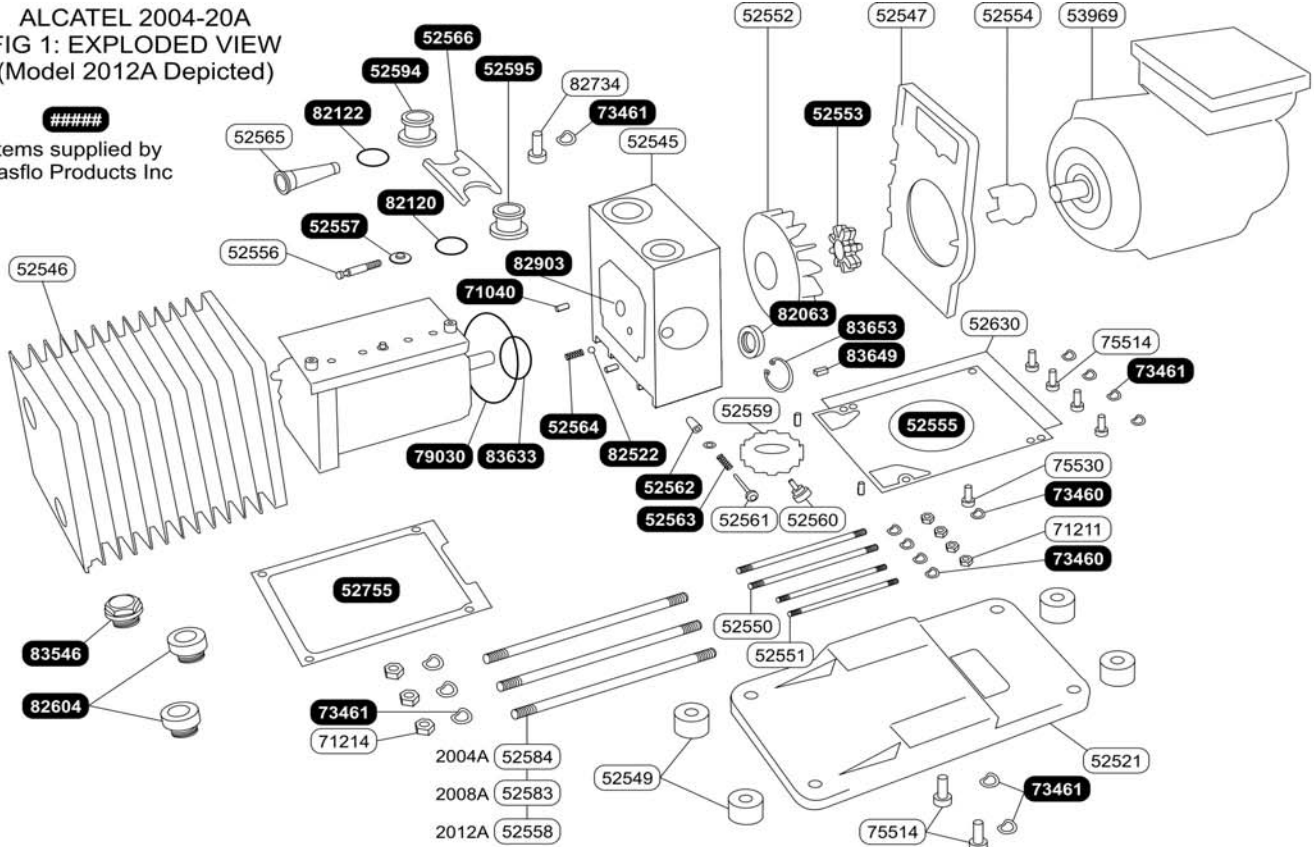


# 2004A, 2008A, 2012A, 2020A Parts & Kits

Exploded View & Kit List: p/n XKA2004-20A rev. 12/07

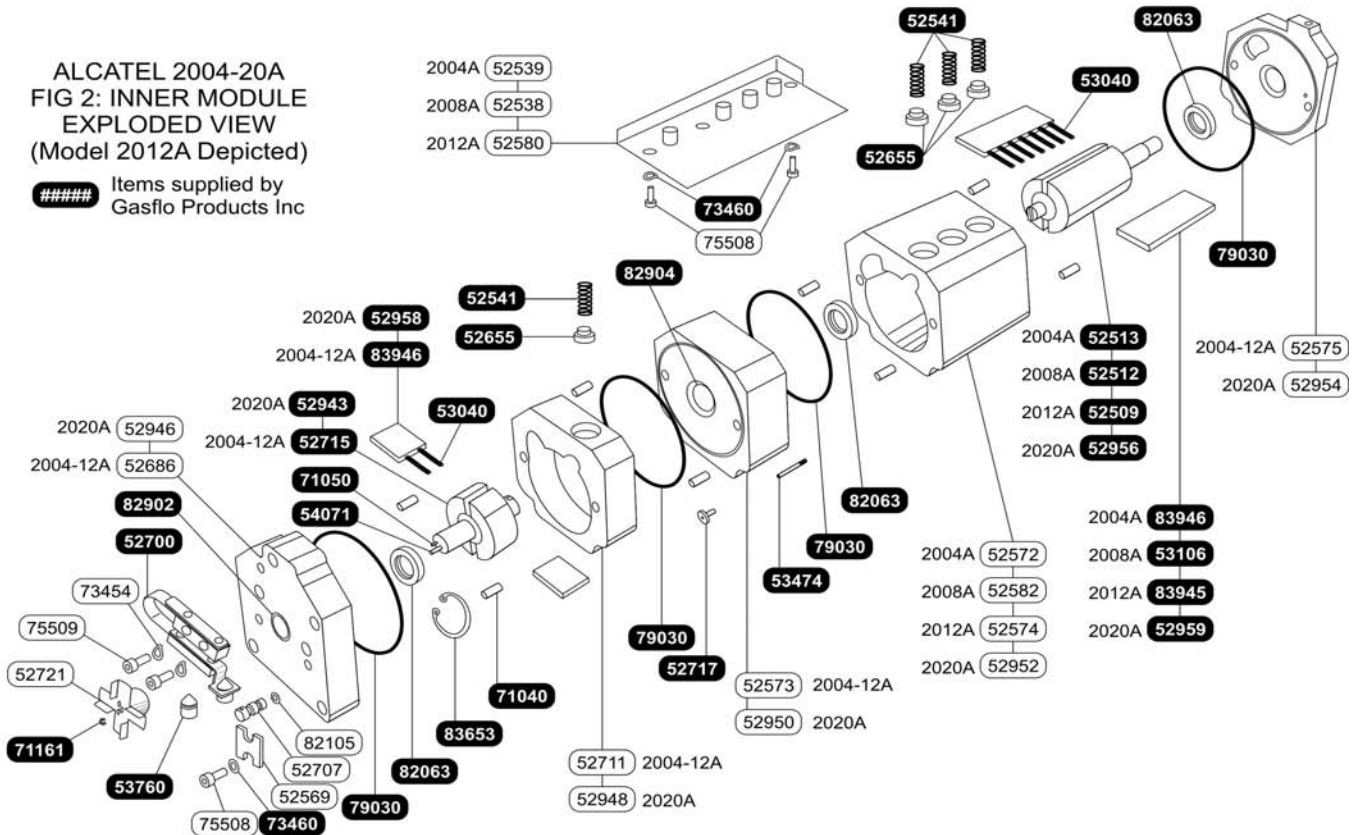
ALCATEL 2004-20A  
FIG 1: EXPLODED VIEW  
(Model 2012A Depicted)

#####  
Items supplied by  
Gasflo Products Inc



ALCATEL 2004-20A  
FIG 2: INNER MODULE  
EXPLODED VIEW  
(Model 2012A Depicted)

#####  
Items supplied by  
Gasflo Products Inc





# 2004A, 2008A, 2012A, 2020A Parts & Kits

part no.	description	pkg qty	All "A" Minor 52610	2004A Major 52614	2008A Major 52613	2012A Major 52611	2020A Major 52982
52553	COUPLING ELEMENT	1	1	1	1	1	1
52555	GASKET, FAN PLATE	1	1	1	1	1	1
52557	CLAPPER, EXHAUST VITON	1	1	1	1	1	1
52562	VALVE, GAS BALLAST BUNA	1	1	1	1	1	1
52655	VALVE, DISCHARGE VITON	4-pack	4	4	4	4	4
52755	GASKET, CASE	1	1	1	1	1	1
52990	PAD, FELT	1	1	1	1	1	1
53760	NIB, ASB BUNA	1	1	1	1	1	1
71050	PIN, DOWEL	1	1	1	1	1	1
71161	C-CLIP	1	1	1	1	1	1
73339	WASHER, FLAT M4	3-pack	3	3	3	3	3
73460	WASHER, WAVED S.S. M6	12-pack	12	12	12	12	12
73461	WASHER, WAVED S.S.M8	12-pack	12	12	12	12	12
79030	O RING, BUNA	5-pack	5	5	5	5	5
79238	O RING, BUNA	1	1	1	1	1	1
82063	SEAL, SHAFT VITON	1	4	4	4	4	4
82105	O RING, BUNA	1	1	1	1	1	1
82120	O RING, BUNA	1	1	1	1	1	1
82122	O RING, BUNA	1	1	1	1	1	1
83633	O RING, BUNA	1	1	1	1	1	1
83653	C-CLIP	2-pack	2	2	2	2	2
84149	O RING, BUNA	1	2	2	2	2	2
52541	SPRING, EXHAUST VALVE	4-pack		4	4	4	4
52563	SPRING, GAS BALLAST	1		1	1	1	1
52564	SPRING, GAS BALLAST BALL	1		1	1	1	1
52717	JET, OIL	1		1	1	1	n/a
52750	LEVER, ASB (BUNA NIB)	1		1	1	1	1
52958	VANE, 2ND STAGE Prevail	1					2
52959	VANE, 1ST STAGE Prevail	1					2
53040	SPRING, VANE	8-pack		8	8	8	8
53106	VANE, 1ST STAGE Prevail	1			2		
53474	JET, CENTRAL	1		1	1	1	1
54071	PIN, RETAINING	1		1	1	1	1
82522	BALL, GAS BALLAST	1		1	1	1	1
82604	PLUG, PLASTIC DRAIN	1		2	2	2	2
83546	SIGHT GLASS, PLASTIC	1		1	1	1	1
83649	KEY, SHAFT	1		1	1	1	1
83945	VANE, 1ST STAGE Prevail	1				2	
83946	VANE, 2ND STAGE Prevail	1		4	2	2	
<b>Other Spare Parts Available for These Pumps</b>							
04-20 BS	BUSHING SET BRONZE (3)	1		1	1	1	1
52509	ROTOR, 1ST STAGE	1				1	
52512	ROTOR, 1ST STAGE	1			1		
52513	ROTOR, 1ST STAGE	1		1			
52715	ROTOR, 2ND STAGE	1		1	1	1	
52943	ROTOR, 2ND STAGE	1					1
52956	ROTOR, 1ST STAGE	1					1
71040	PIN, CENTERING	12-pack		12	12	12	12
82902	BUSHING, BRONZE RP	1		1	1	1	1
82903	BUSHING, BRONZE CH	1		1	1	1	1
82904	BUSHING, BRONZE IP	1		1	1	1	1